

Date: Tuesday, 5/23/2006 8:31:12 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEATER TUBE 3"
<b>Job Number</b> : 27184	
<b>Estimate Number</b> : 10470	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2406
<b>This Issue</b> : 5/23/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2406 REV. A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 26915	<b>Material</b> : N/A
<b>Written By</b> : <u>See ID COMMENT Below</u>	<b>Due Date</b> : 6/30/2006
<b>Checked &amp; Approved By</b> : <u>06-05-23</u>	<b>Qty:</b> 4 <b>Um:</b> Each
<b>Comment</b> : Est: C 06.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
<b>Comment:</b> Qty.: 0.3333 f(s)/Unit Total : 1.3332 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: <u>M1821</u> <u>SAD 06.05.29</u> (4)		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2406 <u>SAD 06:05:29</u> (4) 2- Deburr <u>SAD 06:05:29</u> (4) Identify as D2406		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <u>En 06/05/30</u> (4)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>S743</u> <u>06/05/31</u> (4)		
5.0	DC	DOCUMENT CONTROL
<b>Comment:</b> DOCUMENT CONTROL Inspection Level 21 <u>06/06/01</u> (4)		

1206-06-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: SD Date: 26/06/01

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

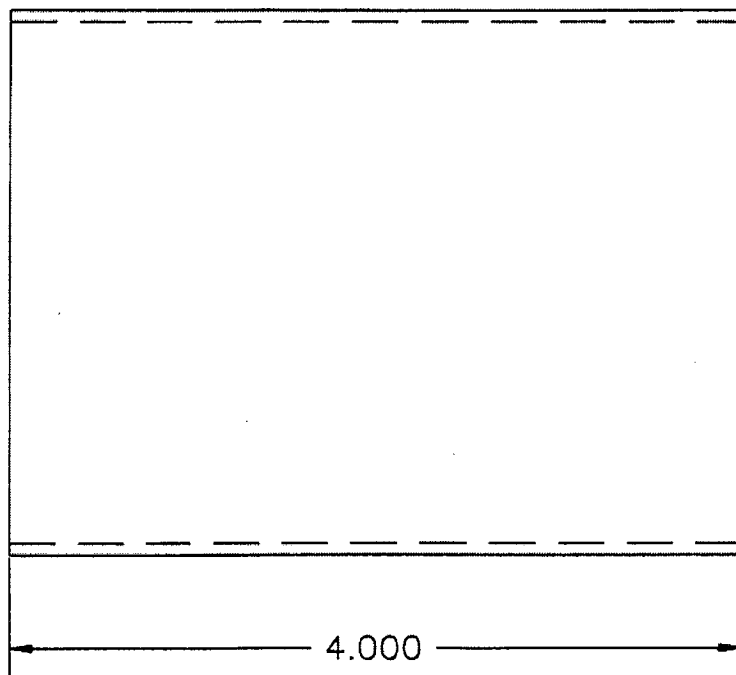
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2406	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED  
9609/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE  
3" DIAM 0.049 WALL CUT 4" LONG

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SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27184